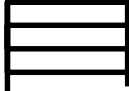




Process Box



Data Box



Inventory



Sequence Flow



Push Arrow



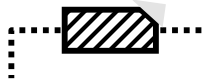
Pull Arrow



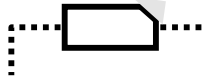
Database/Computer



Transport



Kanban Withdrawal



Kanban Production



Load Leveling



Electronic Info



Manual Info



Supplier



Kaizen Lightning Burst